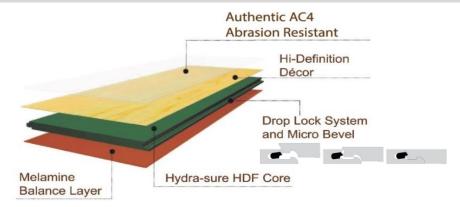


## Signature 5G Collection

## **Features**

- Patented Välinge® 5G Joint is strongest on the market, and proven to effectively reduce the chances of gapping
- AC4 rated for abrasion. Comes in luxuriously wide planks with trendy HD décor
- Indoor Air Quality and Formaldehyde Emission tests: FloorScore certified



Product Information			
<b>Product Line</b>	8mm Laminate Flooring		
Construction	Välinge® 5G Locking System		
Dimensions 8mm x 195mm x 1216mm   Micro V-beveled edge			
Core	High density fiberboard, density >850 kg/m³		
Warranty	Please refer to Warranty		
Installation	Please refer to Installation Instruction, Care and Maintenance Guide		

Essential Characteristics					
Characteristics	Test Method	Requirement	Our products test result		
Reaction to fire	EN13501-1	National requirement	Class C fl-s1		
Content of pentachlorophenol	CEN/TR 14823	No content allowed	No content		
Slip resistance	EN 13893	Class DS: μ≥0.30	DS		
Formaldehyde Emission	EN 717-1	<0.124 mg/m³	Pass		

Classification Requirements				
Characteristic	Test Method	Evaluation		
Effect of a furniture leg	EN 424 - no visible damage when tested with foot type 0	No change or damage		
Effect of castor chair	EN 12529 - No change in appearance or damage	No change or damage		
Abrasion resistance	Ince EN 13329 Annex E, AC4 > 4000 (IP)			
Impact resistance	EN 13329 Annex F, IC1, Small ball>200mm Large ball>1000mm	IC1		
Resistance to staining	EN 438 -5 (Group 1 & 2)  4 (Group 3)	Group 1, 2, 3		
Resistance to cigarette burn	EN 438 - Class 4	Class 4		
Light fastness	EN ISO 105B02: Blue wool scale ≥6	Blue wool scale ≥6		
Light fastness	EN ISO 20105A02: Grey scale ≥4	Grey Scale ≥4		
Surface soundness	EN 13329 Annex D: ≥1.0N/mm²	≥1.0N/mm²		

www.twelveoaks.ca 1 of 2



## Signature 5G Collection

Tolerance	
Thickness swelling	≤18% with AVG 15%
Dimensional stability	≤0.9mm
Thickness Variance	≤0.5mm
Openings between join panels	≤0.15mm
Dimension Tolerance Length & Width (mm)	± 0,10 mm
Squareness (mm)	ر 0,10 mm max min. <= 0,20 mm
Height Variation (mm)	ø<= 0,10 mm max. 0,15 mm
Edge Straightness (mm)	= <= 0,30 mm
Flatness	Width Flatness, concave<0.15%, convex<0.20% Length Flatness, concave<0.50%, convex<1.0%

Packaging Information						
	Length (mm)	Width (mm)	Thickness (mm)	<b>Sq. ft.</b> per Carton	Weight (lb. per carton)	
Plank	1216	195	8			
Carton	1220	200	100	30.7	45	

Pallet Information							
	Length	Width	Height	Volume	# of carton	Sq. ft.	Weight
	(mm)	(mm)	(mm)	(m³)	per Pallet	/pallet	(lb.)
Pallet	1220	1000	1000	1.22	45	1381.5	2025

www.twelveoaks.ca 2 of 2