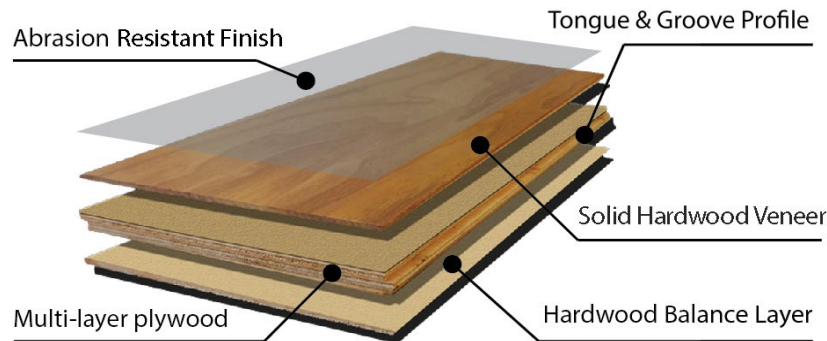


Features

The Crafter Refine Collection is an homage to the tranquil beauty and unyielding spirit of nature. Crafted to bring the outdoors into your home, this collection captures the sensory experience of stepping into untouched landscapes-where every detail tells a story, and every surface carries the mark of time. Each plank is uniquely hand-selected and meticulously inspected, reflecting a commitment to unmatched craftsmanship and quality. With a 2mm veneer, your floors provide unparalleled beauty, depth, and longevity. With its wider commanding planks, thicker veneer, and modern finishes, the Crafter Refine Collection invites you to bring these stories into your living space.



Product Information

Product Line	Crafter Refine Engineered Hardwood Flooring
Construction	Tongue and Groove
Wood Species	White Oak
Dimensions	White Oak : 1/2" x 7-1/2" x 75" R.L.
The Look	Wirebrushed
Veneer and Finish	8 coats of UV cured Traffert® polyurethane finish with color-activate stain technology, topped with a protective layer of Aluminum Oxide.
Sawn method	All are sliced sawn
Warranty	35 years residential and 5 years commercial warranty
Installation	Please refer to Installation Instruction, Care and Maintenance Guide

Essential Characteristics

Characteristics	Test Method	Requirement	Our products test result
Reaction to fire	EN13501-1	National requirement	Class C fl-s1
Content of pentachlorophenol	CEN/TR 14823	No content allowed	No content
Slip resistance	EN 13893	Class DS: $\mu \geq 0.30$	DS
Formaldehyde Emission	EN 717-1	≤ 0.5 mg/L	Pass

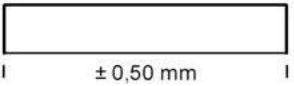
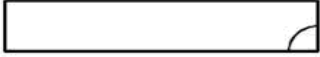
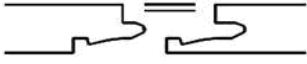
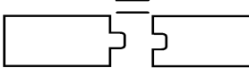
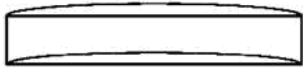
Classification Requirements

Characteristic	Test Method	Valuation
Effect of a furniture leg	EN 424	We recommend the use of protective mats
Effect of castor chair	EN 425	We recommend using felt pads under all furniture legs
Chemical resistance	EN 13442	Category 5
Bond strength/gross cut test	ISO 2409	Category 0



Engineered Hardwood Flooring
Artisan Refine

Tolerance

Thickness Variance	$\leq 0.5\text{mm}$
Openings between join panels	$\leq 0.15\text{mm}$
Dimension Tolerance Length & Width (mm)	 $\pm 0.10\text{ mm}$ $\pm 0.50\text{ mm}$
Squareness (mm)	 $\phi \pm 0.10\text{ mm}$ max. - min. $\leq 0.20\text{ mm}$
Height Variation (mm)	 $\phi \leq 0.10\text{ mm}$ max. 0.15 mm 
Edge Straightness (mm)	 $\leq 0.30\text{ mm}$
Flatness	Width Flatness, concave $< 0.15\%$, convex $< 0.20\%$ Length Flatness, concave $< 0.50\%$, convex $< 1.0\%$

Packaging Information (White oak)

	Length (mm)	Width (mm)	Thickness (mm)	Sq. ft. per carton	Weight lb/box
Plank	1900	190	12		
Carton	1920	200	110	31.1	49.0

Pallet information (White oak)

	Length (mm)	Width (mm)	Height (mm)	Volume (m ³)	# of carton per Pallet	Sq. ft. /pallet	Weight (lb.)
Pallet	1920	1000	1140	2.88	45	1400	2205